



# **Biomanufacturing Market Insights & Talent Trends**

---

Q2 2023

# The biotech & biomanufacturing sector is booming as use cases increase across multiple industries

*Emerging Applications for Biomanufacturing Across Industries*

## Human health & performance

- Nucleic acid vaccine technology enabling rapid pandemic response
- Stem-cell derived transplantable organs

## Agriculture & food technology

- Large-scale production of low-cost cultured meat ingredients replacing animal-derived alternatives
- Optimization of crop microbiome to enhance growth metrics

## Consumer products & services

- Utilizing biological data to offer consumers custom personal care & nutrition services derived via treatment of gut and skin microbiome

## Chemicals & materials

- Performance biopolymers offering innovative sustainable alternatives to plastics and animal-derived materials

## Sustainability

- Biosequestration of CO<sub>2</sub> from atmosphere
- Bioremediation of polluted wastewater

# Tech advances are ushering in a new era for biomanufacturing by improving quality, speed, agility & resilience

- Digital advancements are reshaping the way the biomanufacturing industry operates by optimizing asset utilization, labor productivity & production lead times

## No-touch planning

The adoption of digital twins—virtual versions of physical objects & processes—helps balance demand with the supply of raw materials, equipment capacity, & talent/staffing while allowing scheduling overhaul of production & lab activities

Receiving & Planning

## Paperless factory

Electronic documentation allows seamless information flow from raw-material supply to planning to production to quality to warehouse, spanning internal & third-party manufacturing networks

Receiving & Planning,  
Quality Control

## Proactive risk management

Works by identifying & preventing problems before they occur by using predictive analytics to monitor in real-time & manage maintenance, environmental, quality, & other supply-chain risks to maximize throughput, cost, compliance, & sustainability

Production &  
Packaging

## Reimagined processes

Automation & advanced production tech (e.g., line sensing, augmented & assisted-reality tools, & parametric product releases) is helping workers make remarkable gains in productivity

Production & Quality  
Control

## Remote performance monitoring

Interconnected systems allow real-time tracking of site performance, product status, & issue detection, resulting in more effective decision making by management

Production & Quality  
Assurance

## Zero deviations

Advanced analytics models help plant leaders ensure that everything in the biomanufacturing process goes exactly as planned, mitigating quality risks, ensuring compliance, & maximizing product robustness

Quality Control &  
Quality Assurance

*Steps in the manufacturing process*

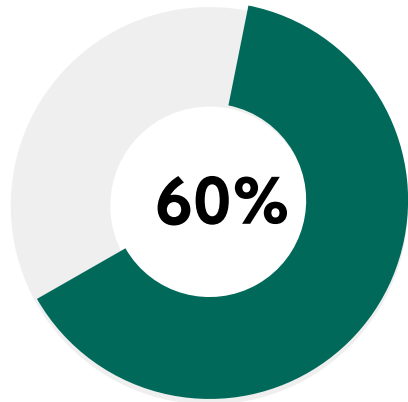
# Digital & analytics drive significant value for biomanufacturers by increasing key performance metrics

## Key impact performance themes:



# Strategic partnerships are accelerating the growth in biomanufacturing applications & advancements

## Growing Potential Use Cases



*It is estimated that as much as **60% of the physical inputs** to the global economy could be **derived from biomanufacturing** in the coming decades*

## Product Development Partnerships & Scaling Deployment of New Solutions

- Collaborative partnerships between biotech firms, CMOs, & educational ecosystems are driving the development & adoption of biomanufacturing approaches, creating new opportunities for cross-industry co-development of applications
- Non-pharma biomanufacturing faces challenges, but strategic partnerships can reduce costs by combining synthetic biology breakthroughs with existing manufacturing processes.
- Forming "biomanufacturing cooperatives" through co-investment & co-design can accelerate prototyping & application testing, leading to greater success in commercial biomanufacturing.
- For example, Lululemon, a clothing brand famous for yoga pants, partnered with Genomatica, a biotech company, to produce sustainable bio-nylon derived from fermented plant sugars, eliminating 60 million tonnes of nitrous oxide & using significantly less water & energy to produce vs. traditional petroleum-based nylon.



# But to keep biomanufacturers on pace for continued growth, workforce transformations are imperative

*Ways biomanufacturers cultivate a skilled workforce & achieve digital success*



Start by **INSPIRING KEY STAKEHOLDERS** through digital orientation boot camps & go-and-see sessions

Estimate the value at stake & identify all priority use cases

Build & align on a digital road map, set up a team to oversee the firm's digital transformation



**REORIENT THE ORGANIZATIONAL CULTURE** around digital working & production systems

Create a communications campaign to kick-start the digital journey

Design & launch culture changing initiatives



**RECRUIT CHANGE AGENTS & DIGITAL EXPERTS** to build out digital capabilities & production systems

Identify core team members at selected sites for the first wave of design & implementation of new technology platforms & systems



Commit to major **UPSKILLING & RESKILLING** efforts for existing workforce

Build organizational wide capabilities via cohort-based learning journeys

Develop a plan for subsequent learning initiatives to ensure continuous digital innovation

# Biomanufacturers are investing in talent to close skill gaps & continue towards digital manufacturing innovation

## 10 Workforce Policies to Prepare & Advance Biomanufacturing Workforces

*To power the future of biomanufacturing, action is necessary to grow & diversify the workforce & create synergies with recent developments in automation & digitalization. Firms can deploy the following tactics to prepare workforces:*

1

Establish a skill anticipation system to enhance understanding of current & future skill needs

2

Increase investment in post-secondary education institutions & teaching staff

3

Encourage diversity in STEM education & careers

4

Address skills gaps between education & the skills demanded by the industry

5

Increase the focus of education & training on soft skills

6

Promote interdisciplinary approaches to skills development

7

Invest in effective lifelong learning systems & continuous training

8

Facilitate better recognition for relevant work experience & formal foreign qualifications

9

Provide support for workers by facilitating better working environments & work/life balances

10

Promote coordination among government organizations to strengthen social dialogue

## CASE STUDY: How one biomanufacturer supports workplace transformation

*To ensure their current workforce will have critical capabilities needed for the future, the company made it a priority to support lifelong workforce training & development in a fun & highly specialized way utilizing the following two-pronged approach:*



### Using a tailored approach to learning

via online training modules tailoring skills & skill level to target workforce segments along individual learning journeys



### Gamification for increasing skills

by creating a game-like program designed to track accomplishment of individuals & leader-led challenges leveraging digital tools within the organization's ecosystem

# New initiatives are in place to grow the sector and address skill shortages impacting biomanufacturing

## Biotech/biomanufacturing executive order

*A US executive order on biotechnology & biomanufacturing, issued in September 2022, aims to spur investment & innovation across the sector. Its goals include:*

- ✓ **Grow Domestic Biomanufacturing Capacity:** An initiative to build, revitalize, and secure national infrastructure for biomanufacturing across America, including through investments in regional innovation and enhanced bio-education, while strengthening the US supply chain that produces domestic fuels, chemicals, & materials.
- ✓ **Train a Diverse Skilled Workforce:** An initiative to expand training & education opportunities for all Americans in biotechnology & biomanufacturing, with a focus on advancing racial & gender equity & support for talent development in underserved communities.

## The surge in demand is compelling more states to fund training programs & for biomanufacturers to rethink education requirements & production locations

- There has been a **surge in announcements for cell & gene therapy (CGT) biomanufacturing facilities**, with concentrations in both established & emerging centers, **fueling the need for talent & facilities**
- Although biomanufacturers tend to cluster on the East & West Coast, with California, Massachusetts, and North Carolina the leading destinations, as the competition for talent & facilities becomes more competitive, some **biomanufacturers are moving to interior states** such as Indiana, Ohio, & Texas
- Biomanufacturers are increasingly writing job descriptions that **do not require advanced degrees to address talent constraints**, and states and communities are responding with accelerated training initiatives
- States & communities are responding to biomanufacturing talent shortages with accelerated training initiatives. North Carolina, Massachusetts, & California are among the leaders in **offering biomanufacturing education and training programs**



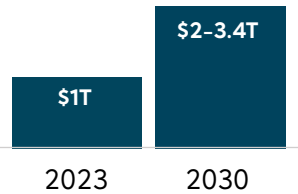
# But biomanufacturers face challenges inhibiting progress, including the ongoing inability to hire skilled talent



# And as the biomanufacturing market expands, so does the need for more highly skilled talent, fueling wage increases

## Market Growing

Biomanufacturing  
CAGR forecast  
10%-30% globally  
through 2030



## Increase in Talent Demand

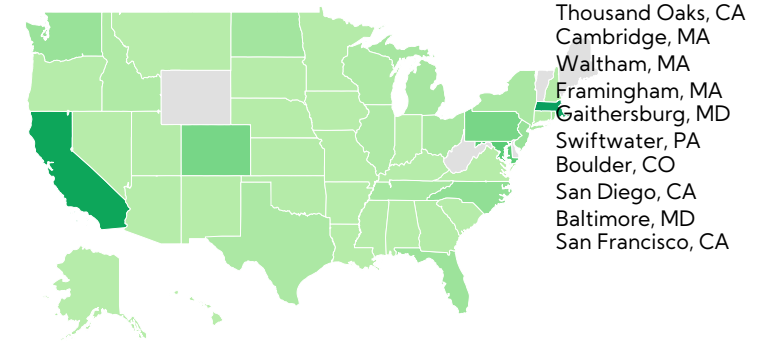
**+39%**

Increase in unique job postings  
for US biomanufacturing talent  
in the past two years

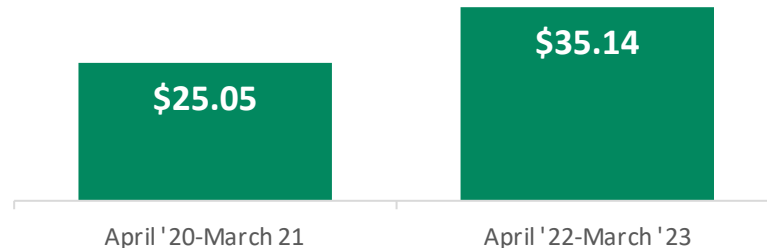
## Top In-Demand Roles

- Principal Scientists
- Manufacturing Associates
- Research Associates
- Process Development Scientist
- Medical Science Liaisons
- Quality Assurance Specialists
- Associate Scientists
- Manufacturing Technicians
- Analytical Development Scientists
- Manufacturing Specialists
- Quality Control Analysts
- Process Engineers

## Top Geo Locations Seeking Talent



## US Median Advertised Wage Up +40% in Past Two Years



## In-Demand Skills

- Manufacturing
- Biology
- Biochemistry
- Biopharmaceuticals
- Biotechnology
- Process development

## Top Employers Posting

- Sanofi
- Amgen
- Emergent BioSolutions
- Kbi Biopharma
- Novavax
- Agc Biologics